

ENP100 - Proses og produksjon

Øving 8 - Løsningsforslag

Oppgave 1 a)

- Same diameter = no velocity difference; kinetic term = zero
- Frictional term for two parts; pipe + valve

*
$$\Delta P = P_1 - P_2 = \underbrace{\rho g H}_{\text{Hydrostatic}} + \underbrace{\frac{1}{2} \rho \left(\frac{4 \cdot \dot{Q}}{\pi D^2} \right)^2 \cdot \left[f_D \cdot \frac{L}{D} + \xi \right]}_{\text{Friction}}$$

Pipe
Valve, same nominal Diameter

$$\rightarrow \Delta P = 1000 \frac{\text{kg}}{\text{m}^3} \cdot \left(9.81 \frac{\text{m}}{\text{s}^2} \cdot 15 \text{ m} + \frac{1}{2} \left(\frac{4 \cdot 0.04 \frac{\text{m}^3}{\text{s}}}{\pi \cdot (0.13 \text{ m})^2} \right)^2 \cdot \left[0.02 \frac{73 \text{ m}}{0.13 \text{ m}} + 1.5 \right] \right)$$

$$= 204958 \frac{\text{kg}}{\text{m}^3} \cdot \frac{\text{m}^2}{\text{s}^2} = \underline{\underline{2.05 \text{ bar}}}$$

$= \text{N/m}^2$

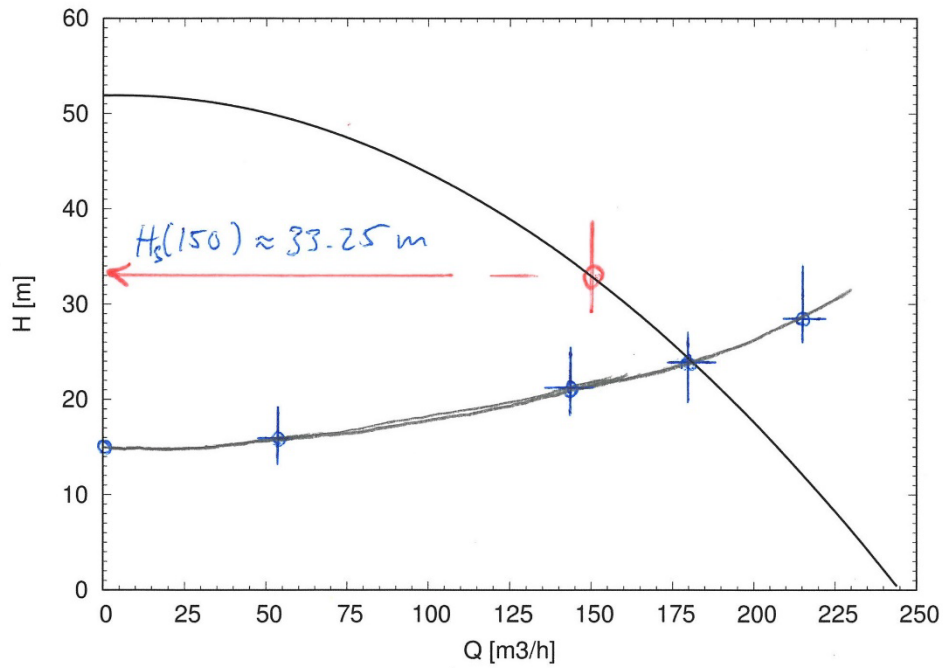
b) Rewrite the equation for calculating the system head (Hs) as a function of flow more efficiently, and/or use a spreadsheet to calculate some extra points.

$$H_s = \frac{\Delta P}{\rho g} = H + \frac{8}{g \pi^2 D^4} \left[f_D \frac{L}{D} + \xi \right] \cdot \frac{\dot{Q}^2}{\left[\frac{\text{m}^3}{\text{s}} \right]}$$

(For $Q = 0$ $H_s = H$, and for $Q = 144 \text{ m}^3/\text{h}$, divide the result from a) by $\rho \cdot g$. Also; for hand calculation choose "calculator friendly" values of Q)

Q [m ³ /h]	Q [m ³ /s]	Hs [m]
0	0	15
54	0.015	15.83
144	0.04	20.89
180	0.05	24.21
216	0.06	28.26

Plot these in with the characteristic curve, and read off the value: In this case, the point for $Q = 180 \text{ m}^3/\text{h}$ practically matches the pump characteristic. $Q_n \approx 180 \text{ m}^3/\text{h}$



c) For the pump to deliver exactly 150 m³/h, a system head corresponding to the pump head at that rate is required. This can be read of the pump diagram; $H_s(150 \text{ m}^3/\text{h}) \approx 33.25 \text{ m}$.

Then solve the equation for H_s w/ respect to ζ , and convert the flow rate to m³/s:

$$\zeta = \frac{g \pi^2 D^4 \cdot (H_s - H)}{8 Q^2} - f_D \frac{L}{D}$$

$$\dot{Q} = 150 \frac{\text{m}^3}{\text{h}} = 0.04167 \frac{\text{m}^3}{\text{s}}$$

$$\Rightarrow \zeta = \frac{9.81 \cdot \pi^2 \cdot 0.13^4 \cdot (33.25 - 15)}{8 \cdot 0.04167^2} - 0.02 \cdot \frac{73}{0.13} = \underline{\underline{25}}$$

Opps-2 - Compressor

a) Want answers in mass units - convert the gas constant:

$$M_w = \gamma_g \cdot 29 \frac{\text{g}}{\text{mol}} = 0.68 \cdot 29 = 19.72 \frac{\text{g}}{\text{mol}}$$

$$R = \frac{R_0}{M_w} = \frac{8.314 \frac{\text{J}}{\text{mol K}}}{19.72 \frac{\text{g}}{\text{mol}}} = 0.4216 \frac{\text{J}}{\text{g K}} = \underline{421.6 \frac{\text{J}}{\text{kg K}}}$$

$$P_1 V_1 = RT_1 = 421.6 \cdot \underbrace{(36 + 273.15)}_{309.15 \text{ K}} = \underline{130338 \frac{\text{J}}{\text{kg}}}$$

Compression work, closed volume:

$$W_c = \frac{RT_1}{k-1} \left[\left(\frac{P_2}{P_1} \right)^{\frac{k-1}{k}} - 1 \right] = \frac{130338}{0.24} \cdot \left[\left(\frac{8}{2.5} \right)^{\frac{0.24}{1.24}} - 1 \right]$$

$$= \underline{\underline{137116 \frac{\text{J}}{\text{kg}}}}$$

b) Assume constant pressure and volume:

Work pr. mass unit is simply the product of $P_2 \cdot V_2$

(Easier to find using $P_2 V_2 = RT_2$, T_2 from 11.41:

$$\cancel{W_b} W_b = R \cdot T_2 = R \cdot T_1 \cdot \left(\frac{P_2}{P_1} \right)^{\frac{k-1}{k}}$$

$$= 421.6 \cdot 309.15 \cdot \left(\frac{8}{2.5} \right)^{\frac{0.24}{1.24}} = \underline{\underline{163245 \frac{\text{J}}{\text{kg}}}}$$

c) Compression work, open system:

$$W_s = RT_1 \frac{k}{k-1} \left[\left(\frac{P_2}{P_1} \right)^{\frac{k-1}{k}} - 1 \right] = 130338 \cdot \frac{1.24}{0.24} \left[\left(\frac{8}{2.5} \right)^{\frac{0.24}{1.24}} - 1 \right]$$

$$= \underline{\underline{170023 \frac{\text{J}}{\text{kg}}}}$$

Optional :

a) * Work to displace compressed gas refers to unit mass

$$\rightarrow \underline{w_b = 163245 \text{ J/kg}}$$

* Work to compress refers to 1.3 x that amount

$$\rightarrow \underline{w_c = 1.3 \cdot 137116 = 178251 \text{ J/kg}}$$

$$\text{in total: } \underline{w_c + w_b = 341496 \text{ J/kg}}$$

b) * Suction work pr. mass unit is product of

$$p_1 v_1 = RT_1 = \underline{130338 \text{ J/kg} = w_s}$$

* Work to expand gas in clearance volume is the same as compression work, but refers to

$$m_e = m_c - m = 1.3 - 1 = 0.3$$

$$\rightarrow \underline{w_e = 0.3 \cdot 137116 = 41135 \text{ J/kg}}$$

$$\text{in total: } w = w_c + w_b - w_s - w_e$$

$$= 178251 + 163245 - 130338 - 41135 = \underline{\underline{170023 \text{ J/kg}}}$$